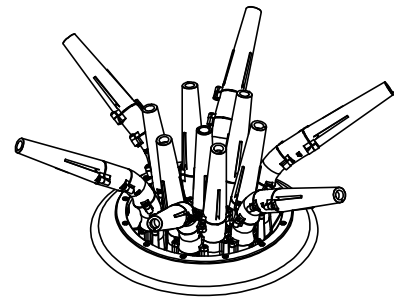
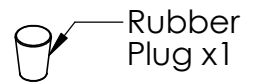
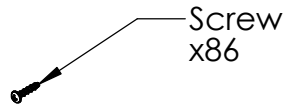
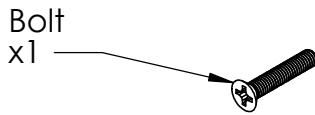
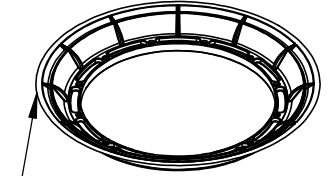
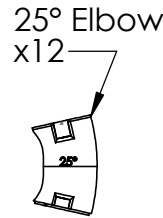
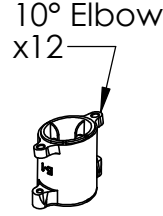
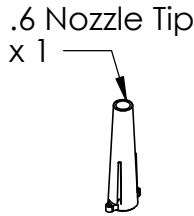
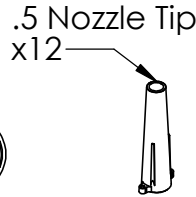
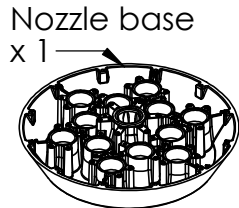




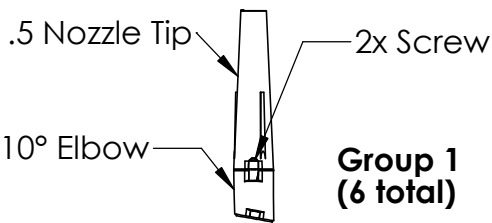
Fusion Series: SPIDER & ARCH



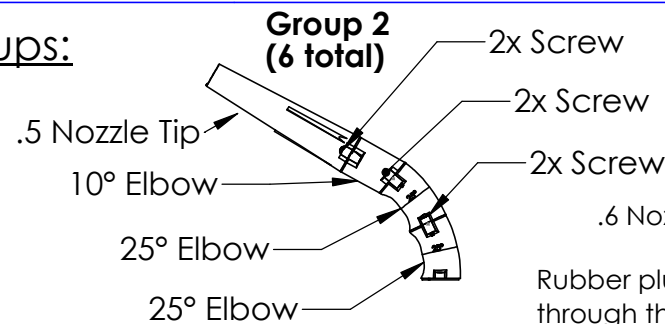
Parts Needed:



1. Assemble Nozzle Groups:

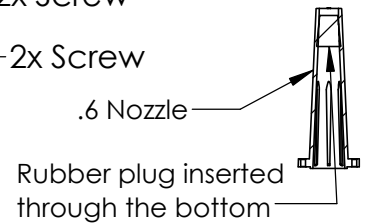


**Group 1
(6 total)**

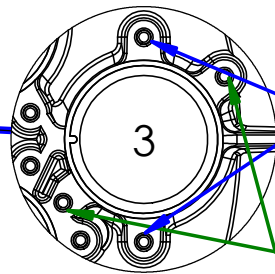
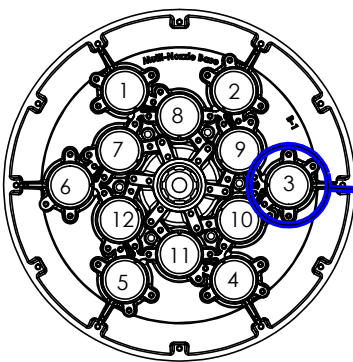


**Group 2
(6 total)**

**Group 3
(1 total)**



2. Install Nozzles Groups to Base

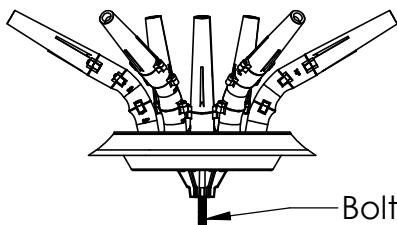


Install 6x **Group 1** Nozzles on holes 7-12
Install 6x **Group 2** Nozzles on holes 1-6

Use these holes so that nozzles point out away from the center

For a Twister setup install **Group 1** using the rotated (45°) holes shown here

3. Attach the Nozzle Base



For a Stationary Pattern:

Secure the Nozzle Base to the Unit using the bolt that goes through the center hole

Next secure the Center Nozzle (**Group 3**) to the center hole

For a Twister:

Follow the instructions detailed on the "Installing Twister Module" page